



South Seas Spas™



## SOUTH SEAS SPAS

### HYDROTHERAPY BENEFITS

### FEATURES

Deluxe and Standard South Seas Spas are as dynamic in quality as they are in efficiency. These spas have an aesthetic appeal and attractive features.

Each moment that you enjoy in a South Seas Spa, can improve your quality of life with hydrotherapy. This

age-old form of healing and stress relief is based on three simple principles: heat, buoyancy and water movement (hydro-massage). Hydrotherapy is an unparalleled method of relieving stress and stress-related conditions, such as high blood pressure, headaches and chronic pain. It benefits every part

of the body, including skeletal, respiratory, circulatory, neuromuscular and the digestive systems.

Choose from many options to enhance your spa such as a pillowfall, stereo and the Advanced Oxidation Process (AOP) water purification.





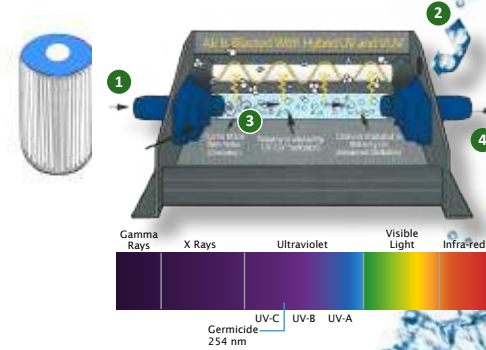
# AOP™

## WATER PURIFICATION

### HOW IT WORKS

- 1 Filtered** water is cycled through the Pump and then enters the **AOP Unit** through the injector, drawing Ozone and Hydroxyls from the chamber. The static mixer combines water, Ozone and Hydroxyls.
- 2** Air enters unit where the **UV Bulb\*** converts it to Ozone and Hydroxyls.
- 3** Water irradiated by **Germicidal UVC** converts ozone to Hydroxyl Radicals through **Advanced Oxidation Processing**. Contaminants are destroyed by intense Germicidal UVC, Ozone, and Hydroxyl Radicals.
- 4** Water exits the unit and flows into the spa resulting in clean and **Purified** spa water.

\* 12,000 hour rated



### FEATURES

- **Warranty**  
Lifetime Structure  
3 - Year Surface  
3 - Year Parts and Plumbing  
3 - Year Electrical  
1 - Year Cabinet
- **Stainless Steel Jets**  
Provides a full-body massage including an ultimate neck massage.
- **ArcticPac Insulation with ABS Bottom**  
This doubled-layered insulation features reflective bubble-foil lining, a coat of Icynene® foam, and a rigid ABS base for ultimate protection.
- **12V Spa Light**  
Illuminates your spa from a central point.
- **Ozone Ready**  
Use of Ozone means that fewer harsh chemicals are needed to keep the spa water clean.
- **Maintenance-Free Kingwood Cabinet**  
Synthetic cabinets weigh less than wood, yet are more resilient and durable. Unlike wood, these cabinets will not crack, chip, warp or rot.
- **50 sq. ft. Filter**  
This pleated, high-density polyester filter provides the ultimate filtration to trap dirt, metals, and oils.
- **4 to 2.5 in. ASTM Deluxe Safety Cover**  
Insulates and protects the spa.

### OPTIONAL FEATURES

- **Full Foam Energy Efficient Package\*\***  
This insulation package features full Icynene® foam along with an insulation blanket to provide the highest insulation value available.
- **Stereo System\***
  - 1) Bluetooth® Music Experience  
- Bluetooth Receiver, 4 Speakers, Subwoofer
  - 2) Aux Input Media Locker  
- 3.5mm input for MP3 devices, 4 Speakers, Subwoofer  
Optional: two 3" patio speakers
- **Pump/Heater Valves**
- **Multicolor 10 LED** (Standard Models Only)  
1-3.5 in. LED Light
- **DynaStar LED**  
1-3.5", 3-2" LED Lights (Standard Feature on Deluxe Models/Optional on Standard)
- **Top Rail Lighting**  
The system includes lighting the top of the spa with small LED lights. (Available with DynaStar, N/A on 617C, 627C, 627M, 518P, 726D, and 743D models)
- **Pillowfall**  
Water pours from the spa pillow gently over your shoulders. Enhance the visual tranquility by adding the LED lighting option. (Pillowfall is Standard Feature on Deluxe Models/Optional on Standard)
- **Advanced Oxidation Process (AOP)**  
This process combines UV Sterilization with Ozone to create purification for clean and clear spa water.
- **Ozonator**  
Water treatment that oxidizes impurities, killing bacteria and enhancing water sanitation and clarity.

\* Not available on 617C, 627C, 627M, 518P, 521L, 532L

\*\* Required for spas in state of CA & CT

## DELUXE CLASS

The most discriminating buyers choose and buy South Seas because of the aesthetic appeal and attractive features not found in other spas. Our Deluxe spa offers several features, the pillowfall,

neck/shoulder jet massager and LED lighting. By choosing other options, such as a stereo system or rail lighting, you can make this spa your own private getaway.



627 C

3 seats

27 jets

72 x 72 x 32 in | 183 x 183 x 81 cm

(1) 6.0 BHP pump

350 lbs | 159 kg

200 gl | 757 lt



627 M

5 seats

27 jets

78 D x 36 in | 198 x 91 cm

(1) 6.0 BHP pump

502 lbs | 228 kg

275 gl | 1,040 lt



532 L

3 seats

32 jets

84 x 60 x 32 in | 213 x 152 x 81 cm

(1) 6.0 BHP pump

460 lbs | 209 kg

250 gl | 946 lt



743 D

5 seats

43 jets

84 x 68 x 36 in | 213 x 173 x 91 cm

(2) 4.8 BHP pumps

502 lbs | 228 kg

315 gl | 1,192 lt



748 B / 748 L

7 / 6 seats

48 jets

84 x 84 x 36 in | 213 x 213 x 91 cm

(2) 4.8 BHP pumps

726 lbs | 329 kg

360 gl | 1,363 lt

# DELUXE CLASS

## Features



**850 B / L**

**853 DL**

**860 B / L**

**965 L**

7 / 6 seats

5 seats

7 / 6 seats

8 seats

50 jets

53 jets

60 jets

65 jets

91 x 91 x 36 in | 231 x 231 x 91 cm

91 x 91 x 36 in | 231 x 231 x 91 cm

91 x 91 x 36 in | 231 x 231 x 91 cm

108 x 91 x 36 in | 274 x 231 x 91 cm

(2) 6.0 BHP pumps

(2) 6.0 BHP pumps

(1) 6.0, (1) 4.8, (1) 3.0 BHP pumps

(1) 6.0, (1) 4.8, (1) 3.0 BHP pumps

803 lbs | 364 kg

803 lbs | 364 kg

803 lbs | 364 kg

967 lbs | 439 kg

450 gal | 1,703 lt

450 gal | 1,703 lt

450 gal | 1,703 lt

550 gal | 2,082 lt



Neck Jets



Pillowfall



DynaStar LED Lighting



Kingwood Cabinets

BHP (Brake Horsepower) is a maximum value measured by the motor manufacturer with no pump installed. Dry weight is shipping weight, including package and wooden runners. Dimensions, capacities and weights are approximate. Specifications are subject to change without notice.

## STANDARD CLASS

South Seas Spas, whether you choose the Standard or Deluxe model, both are as committed to quality as they are to efficiency. Even the most basic package will let your stress melt as you are massaged with warm water powered by

stainless steel jets inside maintenance-free cabinetry. You can add a stereo system and mood soothing lights for a custom-made vacation spot in your own backyard retreat.



**518 P**

4 seats

18 jets

78 x 60 x 30 in | 198 x 152 x 76 cm

(1) 3.0 BHP pump, 115 V

400 lbs | 181 kg

200 gal | 757 lt

20 A GFCI cord



**521 L**

3 seats

21 jets

84 x 60 x 32 in | 213 x 152 x 81 cm

(1) 3.0 BHP pump, 115 V

460 lbs | 209 kg

250 gal | 946 lt

20 A GFCI cord



**617 C**

3 seats

17 jets

72 x 72 x 32 in | 183 x 183 x 81 cm

(1) 3.0 BHP pump, 115 V

350 lbs | 159 kg

200 gal | 757 lt

20 A GFCI cord



**726 D**

5 seats

26 jets

84 x 68 x 36 in | 213 x 173 x 91 cm

(1) 4.8 BHP pump

502 lbs | 228 kg

315 gal | 1,192 lt

# STANDARD CLASS

## Features



Stainless Steel Jets



Ergonomic Design



Kingwood Cabinets



12 V Spa Light



**729 B**

7 seats  
29 jets

84 x 84 x 36 in | 213 x 213 x 91 cm

(1) 4.8 BHP pump

726 lbs | 329 kg

360 gl | 1,363 lt



**729 L**

6 seats  
29 jets

84 x 84 x 36 in | 213 x 213 x 91 cm

(1) 4.8 BHP pump

726 lbs | 329 kg

360 gl | 1,363 lt



**834 B**

7 seats  
34 jets

91 x 91 x 36 in | 231 x 231 x 91 cm

(1) 6.0 BHP pumps

803 lbs | 364 kg

450 gl | 1,703 lt



**834 L**

6 seats  
34 jets

91 x 91 x 36 in | 231 x 231 x 91 cm

(1) 6.0 BHP pumps

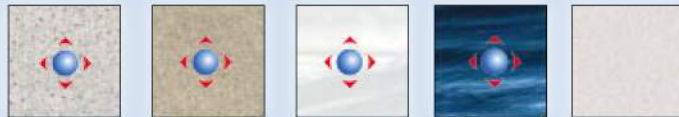
803 lbs | 364 kg

450 gl | 1,703 lt

BHP (Brake Horsepower) is a maximum value measured by the motor manufacturer with no pump installed. Dry weight is shipping weight, including package and wooden runners. Dimensions, capacities and weights are approximate. Specifications are subject to change without notice.

## ACRYLIC SHELLS

Artesian Spas proudly offers cast acrylic shells with Microban® antimicrobial protection. Safety tested and registered with the Environmental Protection Agency (EPA), Microban® penetrates and disrupts microorganisms' key cellular functions to inhibit the growth of bacteria that cause odor and stains between cleanings.



\* Sierra Sand \* Silver Marble Navy \* White Pearl



Tourmaline Summer Sapphire \* Quartz Cinnabar \* Mineral White



White \* Midnight Opal \* Oyster Opal Oceanwave Opal Cobalt



\* Tuscan Sun Midnight Canyon Storm Clouds

\* 965 L Deluxe available only in these colors

## KINGWOOD CABINETRY

Maintenance-Free cabinets will not rot, rust, warp, deteriorate or require replacement. Panels are made of a durable, synthetic material that can withstand the harshest weather conditions. This all-weather durable, fade-resistant and stain-resistant Kingwood cabinet requires no painting or staining. Easily clean up these cabinets with soap and water, if necessary.



Antique Grey Taupe Red Java Black

## STEPS



Red Grey Taupe Java Black

## ROCK CABINETRY

Beautiful, long-lasting rock cabinetry adds years of maintenance-free life to your spa. Rock cabinets share all the same characteristics as Kingwood cabinets. They are durable and easy to clean. Matching steps are also available.



Javastone Sandstone